

ActiGrip Extra

Technical characteristics & usage advice

Very strong initial tack for efficient working and batch production processes

Ideal for footwear production and large volume orthotic manufacturing runs.

Features and Benefits:

- Very strong initial tack - instantly forms a bond when brought into contact with another surface.
- Long open time for ease of working.
- Good heat resistance for strong reliable bonding.

Storage: Keep in cool place - protect from direct light

Use for:

Leather • Rubber • EVA • Textiles • PU • Plastic • Cork

Application:

Apply to both surfaces and allow to tack - 15 minutes as general rule. A heat activator can be used where required.



Polymer base:	Polychloroprene (Neoprene)
Solid content (% NV):	23 +/- 2%
Brookfield Viscosity LVF:	from 2.200 to 3.000 mPa.s) at 22 +/- 4 °C
Colour:	Caramel
Stability:	Good for a period of 6 months, when stored in a well sealed packaging and in a cool-dry place.
Drying time:	20-25 Minutes depending on the porosity and type of materials, the humidity and the environmental temperature, as well as the thickness of the adhesive applied.
Open time:	<u>Contact bonding</u> : Medium - from 20 mins to gain correct tack. 2 hours open time before adhesive becomes unusable or needs reactivation. <u>By heat activation</u> : Using a flash heat activator, at 60-70 °C, it can be used any time after the contact open time is finished.
Specific properties:	Medium speed adhesive with good tack and heat resistance.

Ordering Information:

RA1279 1 Litre
RA1277 5 Litre